

Date: Tuesday, 19/08/2008 4:03:54 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPRING
Job Number	: 41427		
Estimate Number	: 12151		
P.O. Number	:	Part Number	: D2373
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: D2373 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 36922	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JO 08-8.19</u>		
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MSS025	Spring Steel 0.025 thick
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Comment: Qty.: 0.2407 f(s)/Unit Total : 2.4066 f(s)

Spring Steel 0.025 thick
 Material : Spring Steel, 0.025" thick
 Batch M100650



08/10/22

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut blanks: 2.75: long x 0.375" wide
 Drill hole as per Dwg D2373
 Deburr
 Form as per Dwg D2373

08/10/22 (10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/10/22 (10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 5730

08/10/22 (10)

5.0	QC21	FINAL INSPECTION W/O RELEASE
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Comment: FINAL INSPECTION W/O RELEASE

08/10/23

Job Completion



MF 08-10-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

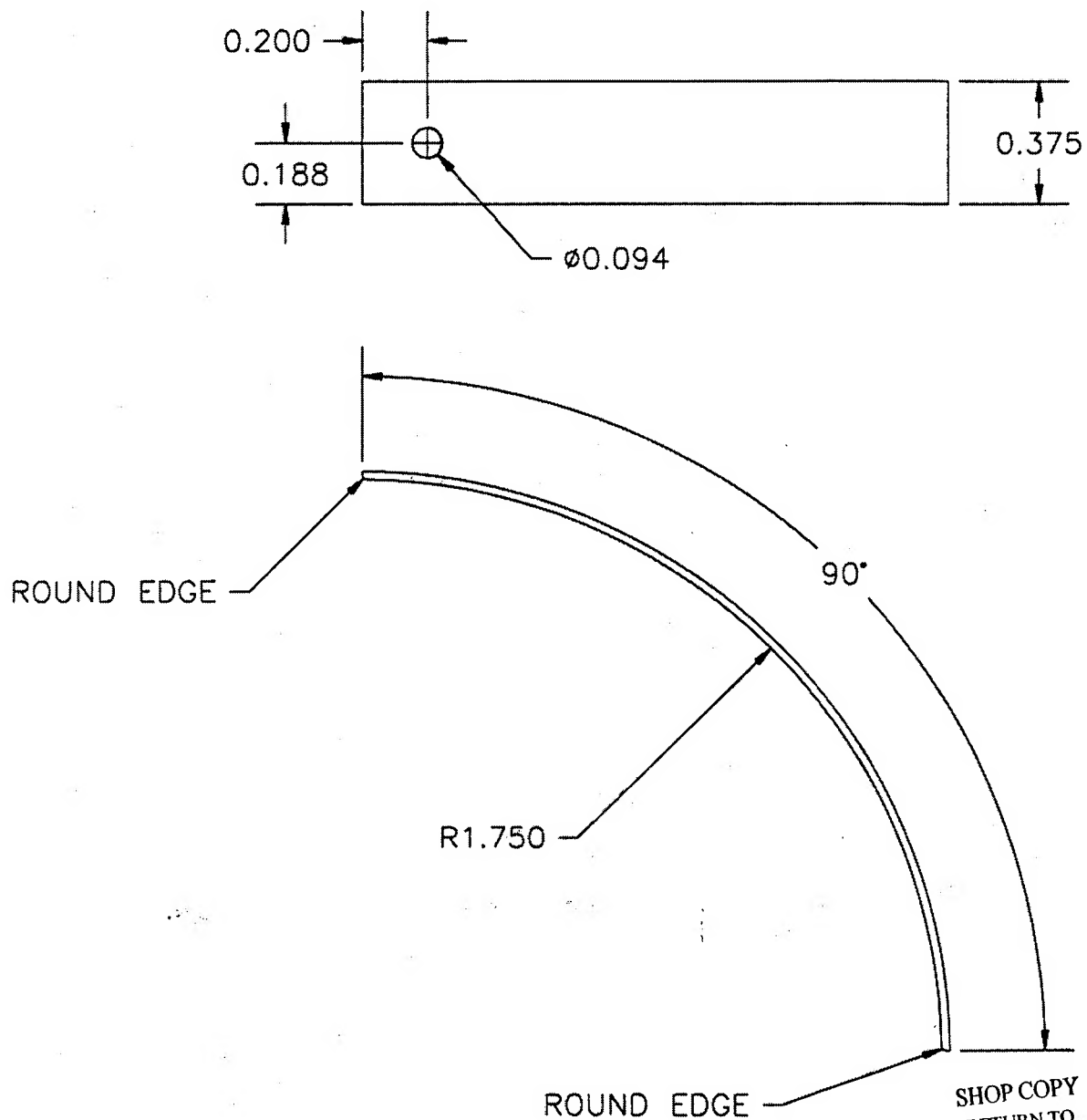
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED	APPROVED	D2373	SHEET 1 OF 1
DATE		TITLE	SCALE
95:02:23		SPRING	2:1



MATERIAL: SPRING STEEL 0.025 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41427